

Contents

Preface.....	5
1. History of Nonwovens in Japan	6
1.1 World's Top 42 Producers of Nonwovens in 2018.....	8
2. Definition of Nonwovens.....	10
2.1 Classification of Nonwovens (I)	11
2.2 Classification of Nonwovens (II)	12
3. Textile Fibers	13
3.1 Natural Fibers.....	15
(1) Cotton.....	15
(2) Silk	16
(3) Sheep wool	16
(4) Bast fibers	16
(5) Pulp.....	16
(6) Mineral fibers	17
3.2 Chemical Fibers	17
3.2.1 Regenerated Fibers	19
(1) Rayon, polynosic	19
(2) Cupra rayon	19
(3) Solvent-spun cellulosic fibers (lyocell)	19
3.2.2 Semi-Synthetic Fibers.....	20
(1) Acetate	20
(2) Promix	20
3.2.3 Synthetic Fibers	20
(1) Nylon	20
(2) Polyester.....	20
(3) Polypropylene.....	21
(4) Acrylic and modacrylic fibers	21
(5) Vinylon	21
(6) High-function fibers	21
(7) Polylactic acid fiber	24
(8) Modified cross-section fibers	24

3.2.4	Inorganic Fibers	25
(1)	Glass fiber	25
(2)	Carbon fiber	25
(3)	Metallic fiber	25
4.	Adhesives, Finishing Agents, Auxiliaries & High-Function Agents	29
4.1	Adhesives	29
(1)	Classification by form	29
(2)	Classification, merits and demerits of liquid adhesives	29
(3)	Classification of liquid adhesives, typical resins and main applications	30
(4)	Classification of solid adhesives	30
(5)	Typical resins & main applications of solid adhesives	30
(6)	Performance changes of nonwovens caused by adhesives	30
4.2	Finishing Agents, Auxiliaries, High-Function Agents	31
(1)	Processing additives	31
(2)	High-function agents	31
5.	Manufacturing Methods	32
5.1	Nonwovens Manufacturing Process	32
5.2	Web Formation	32
5.2.1	Wet-Laying	35
a)	Features of wet-laying process as compared with dry-laying.....	36
b)	Typical web formation methods	36
c)	Typical drying methods	38
5.2.2	Air-Laying	39
a)	What is air-laying?	39
b)	Airlaid nonwovens & main applications	39
c)	Features of airlaid nonwovens	39
d)	Fiber-bonding methods for air-laying	40
e)	Japan was the world's first to develop the air-laying method and to start commercial production of airlaid nonwovens	40
f)	Comparison of drylaid web formation among the world's three major air-laying methods	41
g)	Application of air-laying technology	43
5.2.3	Dry-Laying	44
a)	Preparation (fiber opening/blending)	44
b)	Fiber feeders (hopper feeders, constant feeders).....	44
c)	Web formation	45

d) Web bonding	48
5.2.4 Spunbonding	49
a) Materials & input	50
b) Web formation	50
c) Fiber bonding	54
5.2.5 Wet-Spunbonding	55
5.2.6 Meltblowing	57
5.2.7 Flashspinning	59
5.2.8 Tow Opening	60
5.2.9 Film Drawing	61
a) Burst fiber method	61
b) Film-splitting.....	61
5.2.10 Electrospinning	65
5.3 Adhering/Bonding of Web Fibers	68
5.3.1 Chemical- (Binder-) Bonding	68
5.3.2 Thermal-Bonding	70
5.3.3 Needlepunching	72
5.3.4 Spunlacing (Hydroentangling)	75
5.3.5 Stitchbonding	77
5.3.6 Powder-Bonding	77
5.3.7 Solvent-Bonding	78
6. Applications of Nonwovens	80
6.1 Appare	80
a) Interlinings, b) Waddings, c) Simple jumpers	
6.2 Protective Clothing.....	83
6.3 Medical Care	84
a) Medical practice, b) Non-medical practices	
6.4 Architecture.....	88
a) Roofing base cloth, b) Housewraps, c) Folded plate roof insulation,	
d) Sound & vibration-proofing base materials	
6.5 Civil Engineering	91
a) Separation, b) Drainage & filtration, c) Reinforcement & protection,	
d) Water shielding, e) Hose lining method, f) Oil-absorbing mats,	
g) Drainage materials for concrete formworks	
6.6 Vehicles.....	93
a) Interior materials, b) Filters, c) Hood silencers, d) Car battery separators	

6.7	Hygiene Materials	96
	a) Diapers, b) Urine absorbent pads, c) Products for light incontinence, d) Sanitary napkins, e) Diapers & pads for pets, f) Cleaning goods, g) Oshibori (moist hand towels), h) Over-the-counter masks	
6.8	Furniture & Interior Goods	99
	a) Carpets, b) Electric carpets, c) Furniture components, d) Base materials for urethane molds, e) Wallcoverings, f) Blinds	
6.9	Wipes.....	100
	a) Wipes, wet wipes, b) OA cleaners, c) Cleaning materials for copiers	
6.10	Filtering Media	101
	a) Air filtering media, b) Filtering media for liquids	
6.11	Beddings.....	106
6.12	Agriculture, Horticulture	106
	a) Greenhouse liner curtains, b) Seedling materials, c) Direct coverings, d) Water culture, e) Horticulture, f) Rooftop greening	
6.13	Leather	108
6.14	Other Miscellaneous Household Goods.....	109
	a) Storage goods, b) Packaging materials & furoshikis, c) Cleaning goods, d) For food, e) Food packing, f) Kitchenware, g) Tabletops, h) Bags, i) Beauty supplies, j) Wipes for glasses, etc., k) Printing substrates, miscellaneous goods, shopping bags, l) Office goods, m) Sporting goods, n) Handicraft goods	
6.15	Industrial Applications.....	114
	a) Industrial materials, b) Electrical materials, c) Battery separators, d) Substrate materials, e) Buffer materials, gaskets, packing materials, f) Sound-absorbing materials	
7.	Test Methods.....	119
7.1	JIS Nonwoven Test Methods	119
	a) JIS L 1085-1998 Test Methods for Nonwoven Interlining Fabrics b) JIS L 1913-2010 Test Methods for Nonwovens c) JIS L 1912-1997 Test Methods for Nonwoven Fabrics of Medical Use d) JIS L 0222-2001 Glossary of Terms Used in Nonwoven Industry e) Test methods considered necessary in the future f) Medical-related documents	
7.2	121
7.2	ISO Standards	122